

हुगली कोचीन शिपयार्ड लिमिटेड (भारत सरकार का उद्यम) HOOGHLY COCHIN SHIPYARD LIMITED (A Govt. of India Enterprise)



CORRIGENDUM NO: 2

Ref. Hooghly-CSL/OPS/SB/TEN/2025/022, Dt.- 12.03.2025

 \underline{Sub} : Due Date Extension to Tender for Piping Works for 40T BP ASD Tugs for Hooghly CSL

<u>TENDER for</u> "Piping Spools Fabrication, Testing, Onboard Installation & Commissioning of Piping Systems & Hydraulic System Piping for 40T BP ASD Tugs being constructed at Hooghly Cochin Shipyard Ltd, Nazirgunge unit, Howrah"

The Amendments are given below:

A.

Following clarifications in addition to tender document:

1) Surface preparation of pipe spool before galvanizing:

- Normal Acid cleaning as per standard practice.

2) In contractor's scope of supply "fasteners" is one of the supply items. This includes studs & bolts iwo pipe spool connections between flange joints.

- All fasteners, gaskets, U bolts etc for onboard installation works are in contractor scope. Yard will provide MS flat-bars and MS angles for support fabrication. Fasteners, and Gaskets to be as per standard marine practice.

Piping Gaskets - Non asbestos Compressed Aramid Fibre

For Fuel Oil System: Same gasket of comparability with fuel and lub oils

For exhaust system: Metal inserted gasket suitable for exhaust temperature.

<u>Fasteners:</u> As per piping system pipe, 4.6 Grade or equivalent, for SS Pipes SS fasteners to be used and for exhaust system High temperature withstanding bolts and nuts to be used.

3) In case supplied galvanized pipe spools need to be re galvanized in case of any future hot work is done on these pipes due to modification due to

a) Change in drawings.

b) Inaccurate pipe spool supplied.

- Modification works will be taken separately, in extension to the existing tender as per fabrication, galvanizing and onboard installation rates quoted in subject tender document.



 Registered Office:
 Administrative Building, HCSL Premises, Satyen Bose Road,
 Shipyard:
 Nazirg

 P.O. Danesh Shaikh Lane, Nazirgunge, Howrah, West Bengal - 711 109.
 P.S. Sankrail, HO
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Shipyard: Nazirgunge Unit, Satyen Bose Road, P.O. Danesh SK Lane, P.S. Sankrail, Howrah, West Bengal - 711109 \$ +91 (33)-2955 8283 The Amendments are given below:

Α.

SI. No.	Clause Description	As in tender notice	Corrigendum 1 Amended as (To be read as)
1	Bid End Date	21.03.2025 at 1600 Hrs.	02.04.2025 at 1600 Hrs.
2	Bid Opening Date	21.03.2025 at 1630 Hrs.	02.04.2025 at 1630 Hrs.

B. All other term and conditions shall remain unaltered.

For Hooghly Cochin Shipyard Limited



Manager (SC&C)